



Ref. No: DBSIL/Distt./

Date: - 24.11.2022

To,
The Director Ministry of Environment Forest
Govt. of India
Regional Office (Central Region)
Kendriya Bhawan, 5 th floor
Sector H, Aliganj, Lucknow.

Sub: Compliance of letter No.- F.No.IA-J-11011/253/2018-IA.II(I), dated 28 December, 2020

Dear Sir,

We are enclosing herewith compliance report for the period from April 2022 to September 2022 on the above mentioned subject of environmental clearance.

We hope you will kindly find above in order.

Thanking You,

For Dalmia Bharat Sugar and Industries Limited, Distillery Division, Ramgarh, Distt. Sitapur (U.P)

(Authorized Signatory)

Encl: As above

Name of the Project : Distillery Unit

: M/s. Dalmia Bharat Sugar And Industries Limited

(Dalmia Chini Mills)

: Vill. - Ramgarh-Mahsui,

: Thesil- Mishrik

: Distt - Sitapur. (U.P)

Clearance letter No. F.No.IA-J-11011/253/2018-IA.II(I), dated 28 December, 2020 Period of compliance Report: 01.04.2022 to 30.09.2022

	Specific C	onditions:
S. No.	Conditions	Compliance Status
(1)	The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	All the environmental protection measures and safeguards of EIA/EMP report and risk mitigation are being followed accordingly.
(II)	As already committed by the project proponent, Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises. Treated effluent shall be reused in the process/utilities. Treated Industrial effluent shall not be used for gardening/greenbelt development/horticulture.	Spent wash generated from the plant and concentrated in the Multi Effect Evaporator and then is being used in the Incineration Boiler as fuel and condensate water is being treated through CPU followed by Anaerobic, Aerobic, UV, UF & RO system. Treated water is being used in molasses/syrup dilution in the Fermentation & Cooling Tower make up. We are achieving Zero Liquid Discharge.
(III)	As committed, Bag filter shall be installed as air pollution control equipment.	Bag Filter installed and is in operation at Incineration boiler to control air pollution.



(1) ()		
(IV)	As proposed, total fresh water requirement shall be 640 cum/day, proposed to be met from ground water source. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard, and renewed from time to time.	Permission from UP Ground Water Department for withdrawl of ground water has already been obtained vide NOC certificate no NOC015849 & valid up to 11.07.2026.
(V)	Project Proponent want to install incineration boiler for treatment of spent wash to ensure ZLD. As committed by the project proponent, the spent wash/other concentrates shall be incinerated.	Incineration boiler has been installed for treatment of spent wash and other concentrates. and is being achieved zero liquid discharge.
(VI)	CO2 generated from the process shall be bottled/made solid ice and utilized/sold to authorized vendors.	In reference to the CO2 plant, a meeting is going on with your good self officers. We are waiting decision/advise from your side, as ISMA has gone to above respective department with a request letter to change the conditions in ECs to install CO2 plant to capture/ trap/store CO2 generated during fermentation process.
(VII)	Occupational health centre for surveillance of the worker's health shall be set up. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection.	Occupational health surveillance conducted for 52 members of unit up to March 2022 clearly indicates that none of the individual if suffering from any infectious or contagious diseases.  Annexure 1
(VIII)	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Safety and visual reality training shall be provided to employees.	Training is being carried out for all employees on safety and health aspects of chemicals handling. Safety and visual reality training is being also provided for all employees.



(IX)		
	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire-fighting system shall be as per the norms.	The unit has installed arrangement for protection of possible fire hazards during manufacturing processes in material handling. Firefighting system adopted as per norms. NOC is attached. <b>Annexure 2</b>
(X)	Process organic residue and spent carbon, if any, shall be sent to Cement/other suitable industries for its management/incinerations.	Process organic residue is being used in the incineration boiler installed in our factory campus and spent carbon that is called potash rich Ash is sold to vendor for making organic manure. <b>Annexure 3</b>
(XI)	The company shall undertake waste minimization measures as below  (a) Metering and control of quantities of active ingredients to minimize waste;  (b) Reuse of by- products from the process as raw materials or as raw material substitutes in other processes.  (c) Use of automated filling to minimize spillage.	The company has undertaken waste minimization measures as mentioned below,  (a) Spent wash recycle is being done in Fermenters to minimize slope quantity and RO reject in Evaporation to minimize waste.  (b) Recycle of CO2 Scrubber water and Spent lees in fermenter as molasses/ Syrup dilution water.  (c) We are using Automated/ Enclose dosing system for Antifoam, Acid, Nutrient, Spent wash etc. to minimize spillage.
	(d) Use of Close Feed system into batch reactors.	(d) We are using Automated/ Enclose dosing system for water, molasses, Antifoam, Acid, Nutrient, Spent wash etc in batch reactors.
	(e) Venting equipment through vapour recovery system.	<ul><li>(e) Recovery of alcohol vapour through CO2 Scrubber and Vent condenser alcohol vapour through Vacuum scrubber.</li></ul>
	(f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.	(f) We are using Hydro Jet pump for Calenderia tube and Plant condenser tube cleaning of having pressure of 1500Kg/Cm2



(XII)	The green belt of at least 5-10 m width shall be developed in nearly 33% of the total project area, mainly along the plant periphery. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. Records of tree canopy shall be monitored through remote sensing map.	Details of green belt is being develop in 33% of total plant area and about 11800 plants survived as per our action plan. We had develop plantation on Miyawaki process in the monsoon season of 2022
(XIII)	The activities and the action plan proposed by the project proponent to address the public hearing and socioeconomic issues in the study area, shall be completed as per the schedule presented before the Committee and as described in the EMP report in letter and spirit. All the commitments made during public hearing shall be satisfactorily implemented	Complied with
(XIV)	The project proponent shall ensure rain water harvesting system in the project area and reduce dependency on ground water.	.We have adopted natural ponds for recharge of ground water as per NOC condition of UP Ground Water Department.
(XV)	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.	We have made adequate space inside the plant premises earmarked for parking of vehicles for raw material and finished products and no parking allowed outside on public places.
(XVI)	Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	Storage of raw materials is being stored in covered area to prevent dust pollution and other fugitive emissions.



(XVII)	Project Proponent shall	
	Project Proponent shall reduce the quantity of effluents generation in the unit and PP shall install the effective wastewater treatment system. Adequate system shall be in place for controlling the odour and mitigation measures to protect the contamination of ground/surface water.	System shall be adopted to reduce the quantity of effluent generation, condensate water shall be treated through CPU followed by Anaerobic, Aerobic, UV, UF & RO system. Treated water shall be used in molasses/syrup dilution in the Fermentation & Cooling Tower make up. We are maintained Zero Liquid Discharge.
(XVIII)	Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.	Continuous on line monitoring system is being placed and data is being transmitted to the CPCB and SPCB server. We have already installed web camera with night vision capability and flow meters also are in placed to carrying effluent within the premises.
(XIX)	A separate Environmental Management Cell (having qualified person with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Environment management cell having 11 member working accordingly and Laboratory is being in operation to control environmental parameters  Annexure 4



(1)	General Conditions:- No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIM, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIM to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	It is strictly adhere to.
(II)	The energy source for lighting purpose shall be preferably solar/LED based, or advance having preference in energy conservation and environment betterment.	LED based lighting arrangement is being used for energy conservation and environment betterment.
(III)	The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one station each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	We have decided with consultation of SPCB officers for locations of Ambient air quality monitoring stations of our unit and monitoring is being done accordingly. We have engaged third party (Advance Environmental Testing and Research Lab Pvt Ltd. Gwalior) for environmental monitoring on regular basis.
(IV)	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R.No. 826(E) dated 16 <sup>th</sup> November, 2009 shall be followed.	We have conducted Advance Environmental Testing and Research Lab Pvt Ltd. Gwalior through Eco tech Corporation Shahjahanpur for monitoring of Air Ambient Quality Monitoring



(V)	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	We have conducted Advance Environmental Testing and Research Lab Pvt Ltd. Gwailor through Eco tech Corporation Shahjahanpur for monitoring of Air Ambient Noise
(VI)	The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and to utilize the same for process requirements.	We have adopted natural ponds for recharge of ground water as per NOC condition of UP Ground Water Department.
(VII)	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Training has been made for all employees on safety and health aspects of chemicals handling. Safety and visual reality training shall be also provided for all employees on regular basis, routine periodical medical examinations for all employees shall be undertaken on regular basis
(VIII)	The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. The activities shall be undertaken by involving local villages and administration.	The company's focus area for CSR for the local community has been in the field of climate action (Water and Energy). Livelihood skill development, social infrastructure development, health care education, sanitation, environment conservation. Expenditures for above activities in the FY 2022-2023 is Rs-1,81,71,819.00 Detailes is being enclosed as <b>Annexure 5</b>
(IX)	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.	Complied with.

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(X)		
	The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management pollution control measures shall not be diverted for any otherpurpose.	We have taken sufficient funds towards capital cost and recurring cost:- a) Provision of Funds as Capital cost - 50.00 Crore b) Invested as capital cost - 50.00 Crore c) Recurring expenditure shall be made to implement the condition stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government - Approx 2.0 Crore/Year
(XI)	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposa	Complied with
(XII)	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by email) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.	Complied with.



(XIII)	The environmental statement for each financial year ending 3ft March in Form-Vas is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.	Complied with.
(XIV)	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at https://parivesh.nic.in/.  This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	Advertisement in two numbers of News paper (Amar Ujala (Hindi), Times of India (English)) on dated 30 <sup>th</sup> and 31 <sup>st</sup> Dec.2020 respectively.
(XV)	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Complied with.



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This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.

It is strictly adhered to.





cement! sugar! refractories! power!

Rcf.: MO/

Dated: 03.09.2022

## TO WHOMSOEVER IT MAY CONCERN

I HAVE EXAMINED 56 PERSONS OF OUR DISTILLERY UNIT AS PER LIST ENCLOSED AND FOUND THEM THAT THEY ARE NOT SUFFERING ANY COMMUNICABLE DISEASE AND FIT TO DO THEIR RESPECTIVE JOBS AND HAVE FIXED MY STAMP ON THE LIST IN TOKEN OF MY CERTIFICATION OF THEIR FITNESS.

(Dr. Nitish Mishra)

McdeaNOBlicer Inchairghra
Factory Medical Officer

Dalmia Bharat Sugar & Industries Ltd.

Unit-Ramgarh

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AUXII IARY OPERATOR	FITTER	CPU Operator	YEAST MAN	AUXILIARY OPERATOR	YEAST MAN	CPU Operator	FITTER- POWER PLANT	YEAST MAN	YEAST MAN	EVAPORATOR OPERATOR	BOILER ATTENDENT	EVAPORATOR OPERATOR	Fermentation Operator	Electrician	Fermentation Operator	EREMAN	Electrician	Distillation Operator	SENIOR FITTER	BOILER ATTENDENT	TURBINE OPERATOR	Distillation Operator	FITTER	Distillation Operator	EVAPORATOR OPERATOR	TURBINE OPERATOR	ASST.ELECTRICIAN	INSTRUMENT TECHNICIAN	BX_Graduate Engineer Trainee	BX_Graduate Engineer Trainee	Warehouse Clerk	Executive	Micro-Biologist	Executive	Assistant Manager	Deputy Manager	Manager	Manager	Deputy General Manager	Designation
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Dr. Nitish Kumar Mishra Factory Medical Officer Dalmia Bharet Segar & Industria Unit-Ramearh

## प्रारूप-घ (संलग्नक-3) औपबन्धिक (प्रोविजनल) अनापत्ति प्रमाणपत्र

युआईडी संख्या: UPFS/2021/30143/STP/SITAPUR/100/JD

दिनांक:24-03-2021

प्रमाणित किया जाता है कि मैसर्स DALMIA BHARAT SUGAR AND INDUSTRIES LIMITED DISTILLERY DIVISION UNIT RAMGARH DISTRICT SITAPUR (भवन/प्रतिष्ठान का नाम) पता 22-29,31-36,93-95,359-362,Ramgarh Mishrikh,Sitapur तहसील - Mishrikh प्लाट एरिया 47083 sq.mt

(वर्गमीटर), कुल कवर्ड एरिया 14568 (वर्गमीटर), ब्लाकों की संख्या 6 जिसमें

ब्लॉक/टावर	प्रत्येक ब्लाक में तलों की संख्या	बेसमेन्ट की संख्या	ऊँचाई
	प्रतिक ब्लाक न त्रांग का राज्या	•	15 mt.
CPU	0	0	15 mt.
Peso and non peso	0	U	15 mt.
Molasse ferment	0	0	
Dist and evaporation	0	0	15 mt.
Admin Building		0	9 mt.
Distillery Boiler	0	0	15 mt.

है। भवन का अधिभोग मैसर्स DALMIA BHARAT SUGAR AND INDUSTRIES LIMITED DISTILLERY DIVISION UNIT RAMGARH DISTRICT SITAPUR द्वारा किया जायेगा। इनके द्वारा भवन में अग्नि निवारण एवं अग्नि सुरक्षा व्यवस्थाओं का प्राविधान एन0बी0सी0 एवं तत्संबंधी भारतीय मानक ब्यूरों के आई0एस0 के अनुसार किया गया है। इस भवन को औपबन्धिक अनापत्ति प्रमाणपत्र, एन0बी0सी0 की अधिभोग श्रेणी Industrial के अन्तर्गत इस शर्त के साथ निर्गत किया जा रहा है कि प्रस्तावित भवन में अधिभोग श्रेणी के अनुसार सभी अग्निशमन व्यवस्थाओं के मानकों का अनुपालन पूर्ण रूप से किया जायेगा तथा भवन के निर्माण के पश्चात भवन के अधिभोग से पूर्व अग्नि सुरक्षा प्रमाण पत्र प्राप्त किया जायेगा। ऐसा न करने पर निर्गत प्रोविजनल अनापत्ति प्रमाणपत्र स्वतः ही निरस्त मान लिया जायेगा, जिसके लिए मैसर्स DALMIA BHARAT SUGAR AND INDUSTRIES LIMITED DISTILLERY DIVISION UNIT RAMGARH DISTRICT SITAPUR अधिभोगी पूर्ण रूप से जिम्मेदार होगा/होगें।

Note: In view of the recommendations of CFO &N DD, the NOC is being approved.

<u>यह प्रमाण-पत्र आपके द्वारा प्रस्तुत अभिलेखों , सूचनाओं के आधार पर निर्गत किया जा रहा है | इनके असत्य पाए जाने पर निर्गत प्रमाण-पत्र मान्य नहीं होगा | यह प्रमाण-पत्र भूमि / भवन के स्वामित्व / अधिभोग को प्रमाणित नहीं करता है|</u>

हस्ताक्षर (निर्गमन अधिकारी)



Digitally Signed By (JITENDRA KUMAR SINGH)

[FE2156607E822EE60D727FB98C0E07285B2C7735]

05-04-2021

निर्गत किये जाने का दिनांक : 05-04-2021

स्थान : LUCKNOW



# G. R. Movers (P) Ltd. An ISO-9001:2008 Certified Company

Date-14/07/2022

This is to certify that M/S G, R. Movers Pvt. Ltd., H. O. Roshanganj, Court Road, Shahjahanpur collecting all the Fly ash, Wet ash and Distillery decenter studge from M/S Dalmia Bharat Sugar and Industries Ltd. (Dalmia Chini Mills) Distillery Division Unit-Ramgarh Sitapur (U.P.) since 15 th January 2022.

M/S G. R. Movers Pvt. Ltd., H. O. Roshanganj, Court Road, Shahjahanpur is working under License No.94724/UPPCB/BAREILLY (UPPCBRO)/CTO/AIR/SHAHJAHANPUR/2020-(AIR POLLUTION) Issued from 20/05/2020.

& License No.94733/UPPCB/BAREILLY (UPPCBRO)/CTO/WATER/SHAHJAHANPUR/2020-(WATER POLLUTION) Issued from 20/05/2020.

Authorized Signatory

Harsh Gavind Modi

Director

G.R. Movers Pvt. Ltd.



#### DALMIA BHARAT SUGAR AND INDUSTRIES LIMITED, UNIT-RAMGARH, DISTILLERY DIVISION, RAMGARH, SITAPUR, (U.P)- 261403.

### [ENVIRONMENTAL CELL]

In View of the statutory requirement we have constituted an Environmental cell on 30.07.2022. It consists of the following members: -

Sr. No	Name	Desgination	Qualification	
1	Brij Mohan Lal	D.G.M (Distillery)	M.Sc. Microbiology, DIFAT.	
	•	Asstt. Manager	M.Sc. Environmental Science	
2	Sarver Alam Khan	Manager Production B.Sc., DIFAT		
3	Sudhir Kumar Sisodhia		B.Sc., DIFAT	
4	Ravish Gupta	Assistant Manager	B.Sc., Direct	
		Microbiologist (Asstt	ALC Distanting ON DIFAT	
5	Hoshiyar Singh Yadav	Manager)	MSc. Biotechnology, DIFAT	
		Shift Chemist	B.Sc., DIFAT	
6		Shift Chemist	B.Sc., DIFAT	
7	. 10	CPU Chemist	B.Sc.	
8	Pradeep Kumar		Diploma	
9	Vivek Singh	CPU Operator		
10		CPU Operator	Diploma	
		CPU Operator	Diploma	
11	Ram Kumar	·		



## Dalmia Bharat Sugar and Industries Limited

Corporate Social Responsibility
CSR Activities and Budget Details for FY 2022-23









#### Submitted by

Dalmia Bharat Sugar & Industries Limited Unit- Ramgarh, District- Sitapur, UP